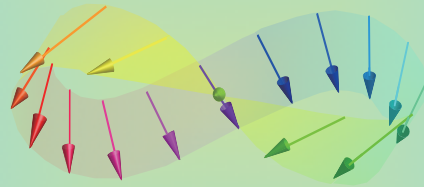


# Semiconductor Devices

## 23



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11:00 Tuesday, 25/November/2014 (P/T 006)



## Exercise 2

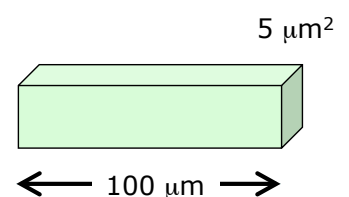
For the Silicon material with doping, estimate the dopant concentration ( $N_D$ ) needed to manufacture a  $1\text{ M}\Omega$  resistor measuring  $100\text{ }\mu\text{m}$  in length and  $5\text{ }\mu\text{m}^2$  in cross section.

Assume that the transport of current will be carried out by majority carriers and that for Silicon,

intrinsic carrier density:  $n_i = 10^{16}\text{ m}^{-3}$ ,

mobility of electrons:  $\mu_e = 0.135\text{ m}^2/\text{V}\cdot\text{s}$

and mobility of holes:  $\mu_h = 0.05\text{ m}^2/\text{V}\cdot\text{s}$ .





## Answer to Exercise 2

Resistance can be defined by

$$R = \frac{(\text{Length})}{(\text{Cross section})} \times \rho$$

where  $\rho$  is resistivity:

$$\begin{aligned} \rho &= \frac{1}{\sigma} \\ &= \frac{1}{q(p \cdot \mu_h + n \cdot \mu_e)} \end{aligned}$$

Here,  $n$  and  $p$  can be calculated as

$$n \cdot p = n_i^2$$

For an  $n$ -doped semiconductor,  $n = N_D$  and hence  $p$  can be derived as

$$p = \frac{n_i^2}{N_D} \ll n = N_D$$

$$\rho = \frac{1}{q \cdot N_D \cdot \mu_e}$$



## Answer to Exercise 2 (Cont'd)

By substituting the given values for Silicon, resistance is calculated to be

$$1 [\text{M}\Omega] = \frac{100 [\mu\text{m}]}{5 [\mu\text{m}^2]} \times \frac{1}{1.6 \times 10^{-19} [\text{C}] \times N_D \times 0.135 [\text{m}^2/\text{V}\cdot\text{s}]}$$

$$1 \times 10^6 [\Omega] = \frac{100 \times 10^{-6} [\text{m}]}{5 \times 10^{-12} [\text{m}^2]} \times \frac{1}{1.6 \times 10^{-19} [\text{C}] \times N_D \times 0.135 [\text{m}^2/\text{V}\cdot\text{s}]}$$

$$0.135 N_D = 1.25 \times 10^{20}$$

$$N_D = 9.259 \dots \times 10^{21}$$

Hence,  $N_D = 9.3 \times 10^{21} [\text{m}^{-3}]$ .

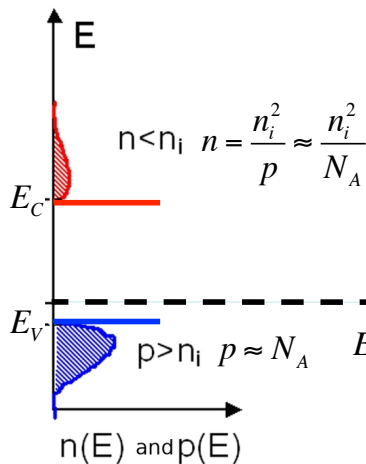
# 23 *p-n* Junction

- Depletion layer
- Built-in potential
- Drift current
- Current-voltage characteristics

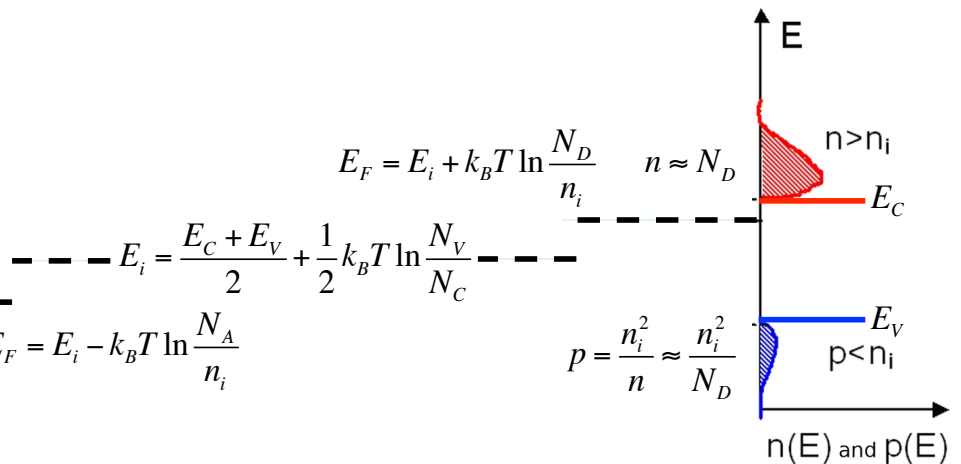


## Carrier Densities of Extrinsic Semiconductors

*p*-type band structure :



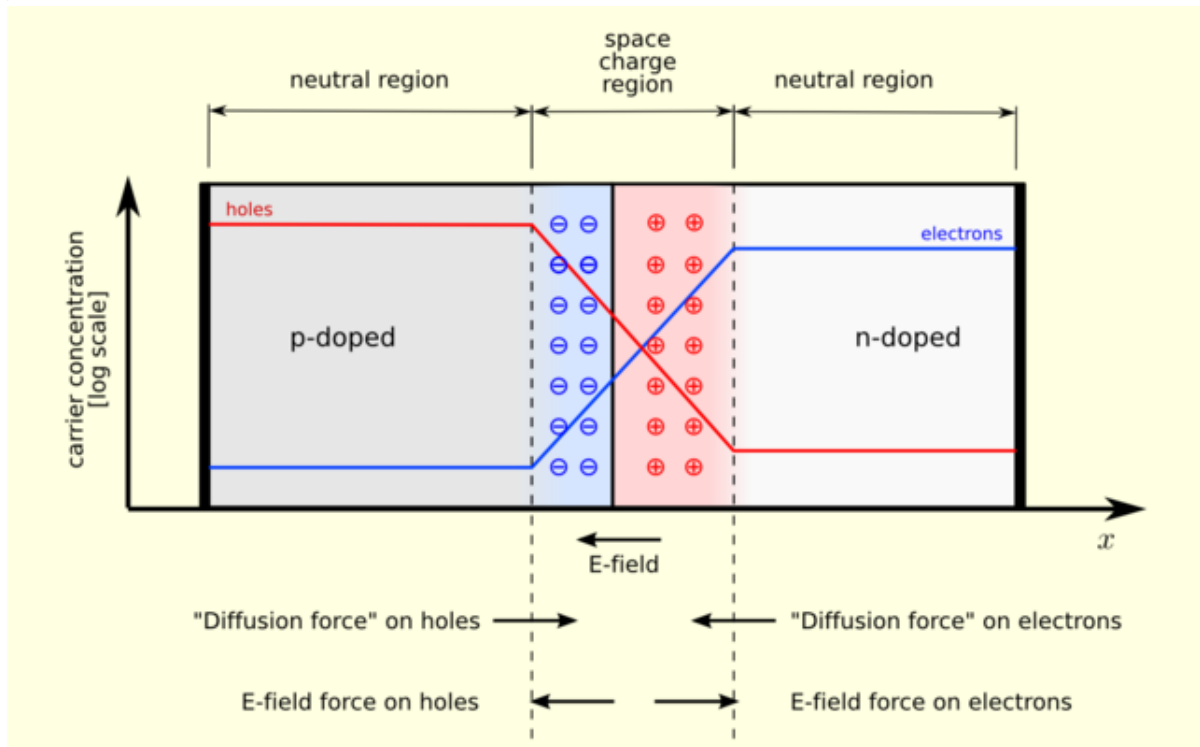
*n*-type band structure :





# By attaching $p$ - and $n$ -Type Semiconductors

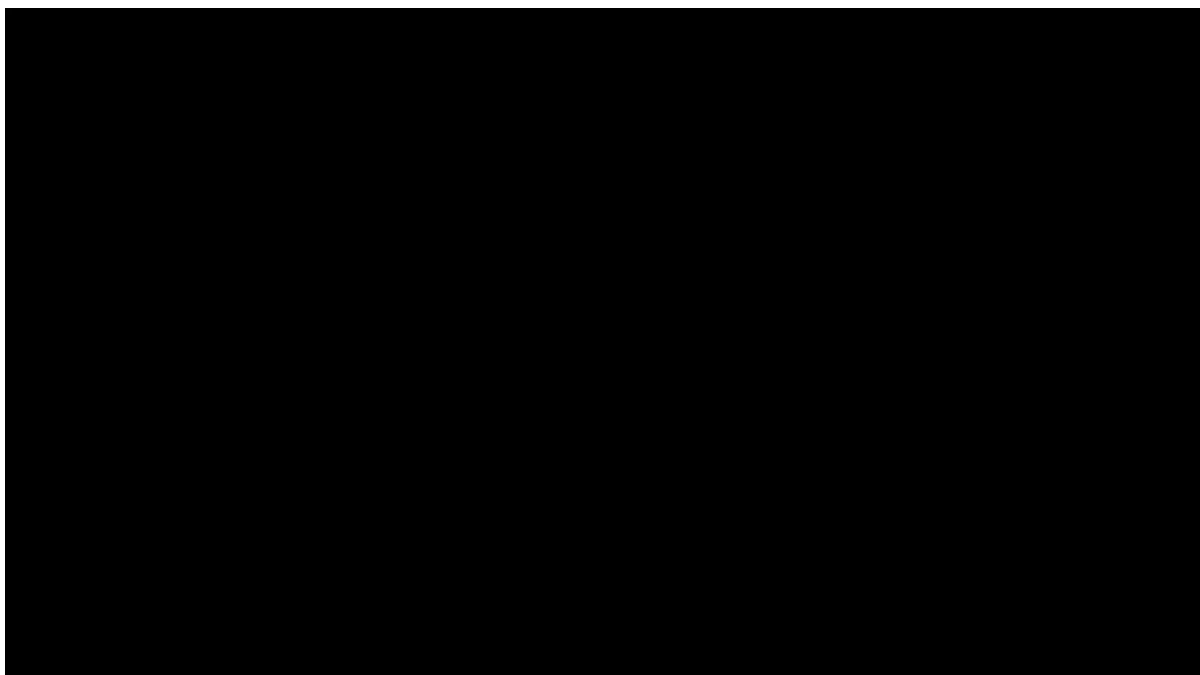
$p$ - $n$  junctions :



\* <http://www.wikipedia.org/>



# Fundamentals of $p$ - $n$ Junctions

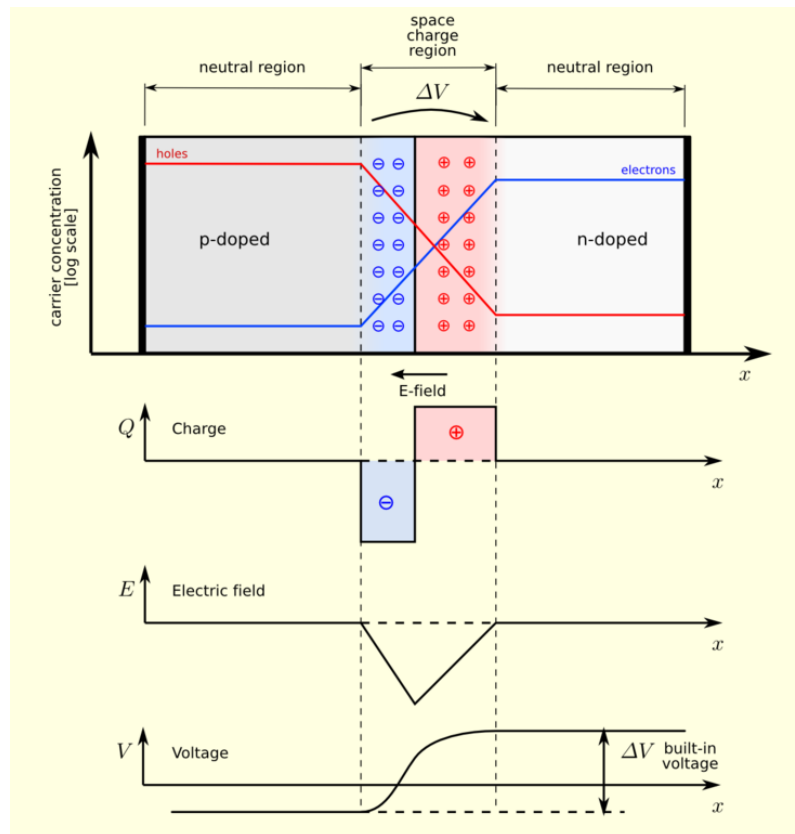


\* <https://www.youtube.com/watch?v=JBtEckh3L9Q>



# Carrier Concentrations at the Interface

Thermal equilibrium state :



\* <http://www.wikipedia.org/>



## p-n Junction

Fabrication method :

- Annealing method :

*n*-type : Spread  $P_2O_5$  onto a Si substrate and anneal in forming gas.

*p*-type : Spread  $B_2O_3$  onto a Si substrate and anneal in forming gas.

- Epitaxy method (“epi” = on + “taxy” = arrangement) :

Oriented overgrowth

*n*-type : thermal deformation of  $SiH_4$  (+  $PCl_3$ ) on a Si substrate

*p*-type : thermal deformation of  $SiH_4$  (+  $BBr_3$ ) on a Si substrate



# p-n Junction Interface

By connecting p- and n-type semiconductors,

p : Most of acceptors become - ions

→ Holes are excited in  $E_V$ .

n : Most of donors become + ions

→ Electrons are excited in  $E_C$ .

Fermi level  $E_F$  needs to be connected.

→ Built-in potential :  $qV_d = E_{fn} - E_{fp}$

Electron currents balances

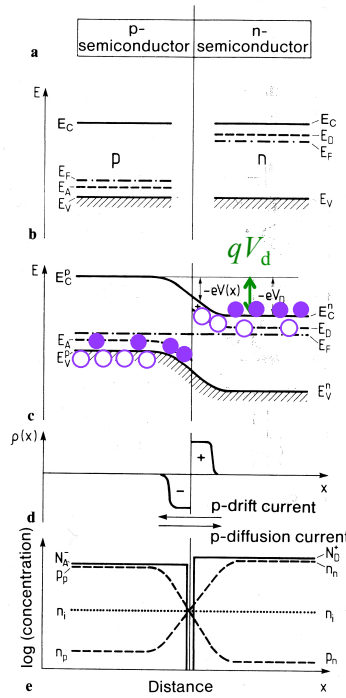
$$p \rightarrow n = n \rightarrow p$$

Majority carriers :

p : holes, n : electrons

Minority carriers :

p : electrons, n : holes



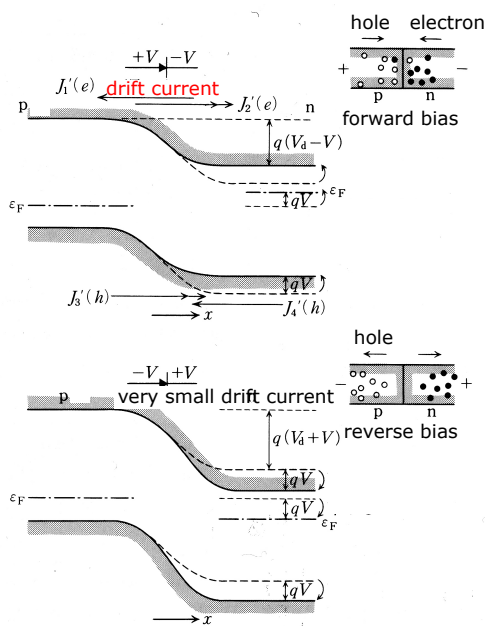
**Fig. 12.16a-e.** Schematic representation of a p-n junction in thermal equilibrium: (a) a semiconductor crystal doped on one side with acceptors ( $N_A$ ) and on the other side with donors ( $N_D$ ); (b) band scheme for the  $n$  and  $p$  sides for the imaginary case of total decoupling of the two sides,  $E_A$  and  $E_D$  indicate the ground states of the acceptors and donors;  $E_F$  is the Fermi level; (c) band scheme of the p-n junction when the two sides are in thermal equilibrium with one another. The transition from the  $p$  to the  $n$  doping is assumed to be abrupt. The position of conduction and valence band edges are denoted  $E_C^n$  and  $E_C^p$  deep in the  $n$  region, and  $E_V^n$  and  $E_V^p$  deep in the  $p$  region.  $V_D$  is the diffusion voltage. In the region of the p-n junction, a so-called macropotential  $V(x)$  is induced; (d) the fixed space charge  $\rho(x)$  in the region of the p-n junction due to the ionized impurities; (e) qualitative behavior of the concentrations of acceptors  $N_A$ , donors  $N_D$ , holes  $p$  and free electrons  $n$ . The intrinsic carrier concentration is  $n_i$  and  $p_p$  and  $p_n$  denote the hole concentrations deep in the  $p$  and  $n$  regions, respectively (and similarly for  $n_p$  and  $n_n$ ). Considered here is the frequently occurring case in which almost all of the donors and acceptors in the interior of the crystal are ionized

\* H. Ibach and H. Lüth, *Solid-State Physics* (Springer, Berlin, 2003).

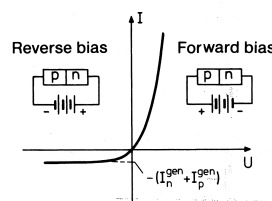


# Rectification in a p-n Junction

Under an electrical field  $E$ ,



Current rectification :



**Fig. 12.18.** Schematic representation of the current-voltage ( $I-U$ ) characteristic of a p-n junction, together with the corresponding circuit. The maximum current in the reverse direction is given by the sum of the generation currents for electrons and holes

\* M. Sakata, *Solid State Physics* (Baifukan, Tokyo, 1989).

\*\* H. Ibach and H. Lüth, *Solid-State Physics* (Springer, Berlin, 2003).



## Built-In Potential

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In the  $p$ -doped region, hole carrier density can be defined by

$$p_p = n_i \cdot \exp\left(\frac{E_{ip} - E_F}{k_B T}\right) = N_A$$

This leads to the energy level:

$$E_{ip} - E_F = k_B T \cdot \ln\left(\frac{N_A}{n_i}\right)$$

In the  $n$ -doped region, electron carrier density can be defined by

$$n_n = n_i \cdot \exp\left(\frac{E_F - E_{in}}{k_B T}\right) = N_D$$

This leads to the energy level:

$$E_F - E_{in} = k_B T \cdot \ln\left(\frac{N_D}{n_i}\right)$$

By taking the difference between the energy levels,

$$\begin{aligned} qV_{bi} &= E_{ip} - E_{in} \\ &= k_B T \cdot \ln\left(\frac{N_A}{n_i}\right) + k_B T \cdot \ln\left(\frac{N_D}{n_i}\right) \end{aligned}$$



## Built-In Potential (Cont'd)

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$$\begin{aligned} qV_{bi} &= E_{ip} - E_{in} \\ &= k_B T \cdot \ln\left(\frac{N_A}{n_i}\right) + k_B T \cdot \ln\left(\frac{N_D}{n_i}\right) \\ &= k_B T \cdot \ln\left(\frac{N_A \cdot N_D}{n_i^2}\right) \end{aligned}$$

Therefore, the built-in potential is derived as

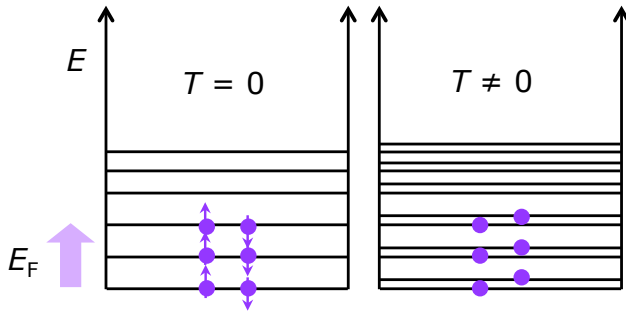
$$V_{bi} = \frac{k_B T}{q} \cdot \ln\left(\frac{N_A \cdot N_D}{n_i^2}\right)$$

- Internal potential at the  $p$ - $n$  interface.
- Cannot extract as an external voltage.
- Suppress carrier diffusion across the interface.



# Fermi Energy

Fermi-Dirac distribution :

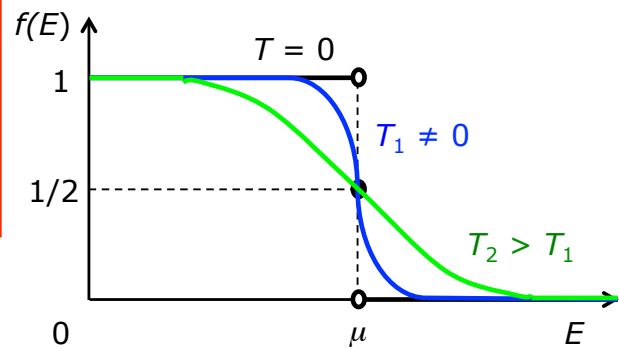


Pauli exclusion principle

At temperature  $T$ , probability that one energy state  $E$  is occupied by an electron :

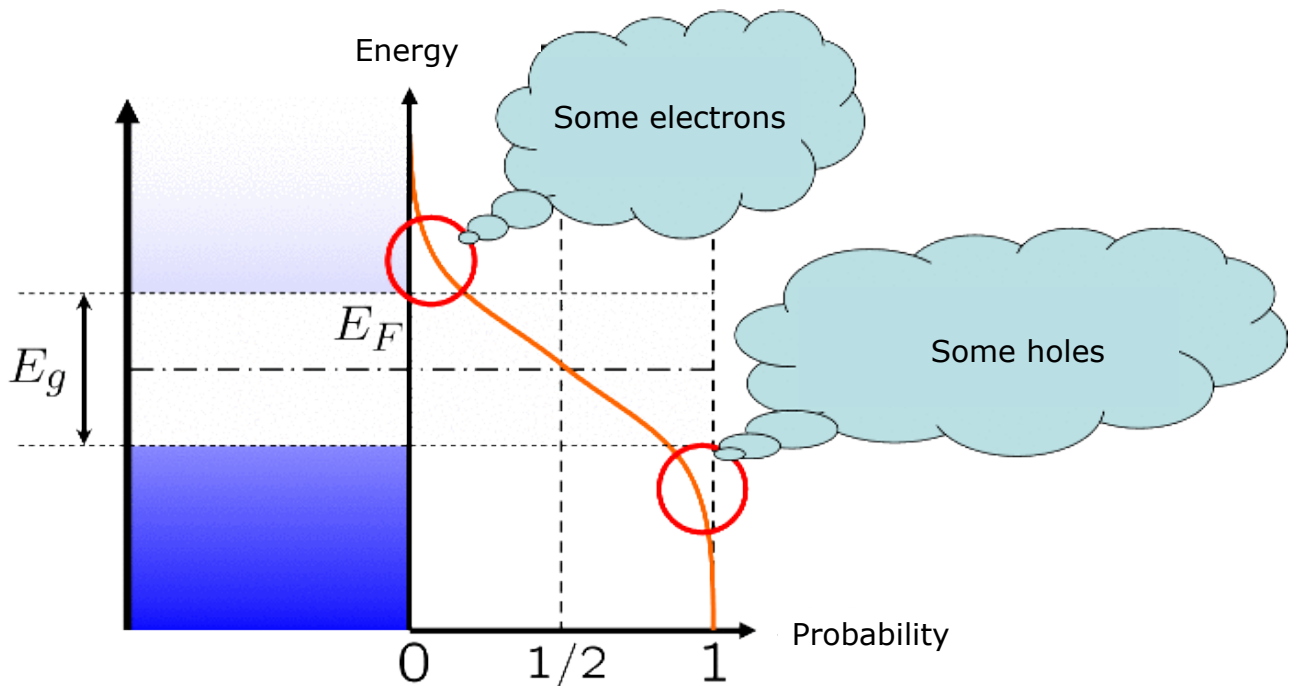
$$f(E) = \frac{1}{\exp\left[\frac{(E - \mu)}{k_B T}\right] + 1}$$

$\mu$  : chemical potential  
 (= Fermi energy  $E_F$  at  $T = 0$ )  
 $k_B$  : Boltzmann constant



# Intrinsic Semiconductors

Band structures :





## Exercise 1

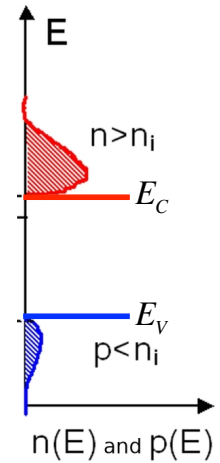
Find the probability of occupation of a level of 0.05 eV above the conduction band edge of a Silicon device if the Fermi level is 0.7 eV above the valence band edge.

Assume the bandgap ( $E_g$ ) of Silicon is 1.1 eV and the effective mass of electron in Silicon is

$$0.40 \times (0.91 \times 10^{-30} \text{ kg}).$$

The Boltzmann constant ( $k_B$ ) is  $1.4 \times 10^{-23}$  J/K, the Planck constant is  $6.6 \times 10^{-34}$  J·s and the temperature is 300K.

Use the conversion ratio:  $1 \text{ eV} = 1.6 \times 10^{-19} \text{ J}$ .



## Answer to Exercise 1

Probability of electron occupation can be given by the Fermi-Dirac distributions :

$$f(E) = \frac{1}{\exp\left[\frac{(E - E_F)}{k_B T}\right] + 1}$$

Here, the energy level is 0.05 eV above  $E_C$ ,

$$E = E_C + 0.05$$

$$= (E_V + 1.1) + 0.05 [\text{eV}]$$

Since  $E_F = E_V + 0.7$  [eV],

$$E - E_F = (E_V + 1.1 + 0.05) - (E_V + 0.7)$$

$$= 0.45 [\text{eV}]$$

$$= 0.45 \times 1.6 \times 10^{-19} [\text{J}]$$

$$= 7.2 \times 10^{-20} [\text{J}]$$

Hence, the probability is calculated to be

$$f(E) = \frac{1}{\exp\left[\frac{7.2 \times 10^{-20}}{1.4 \times 10^{-23} \times 300}\right] + 1}$$

$$= \frac{1}{\exp[17.1 \dots] + 1}$$

$$= 3.59 \dots \times 10^{-8}$$

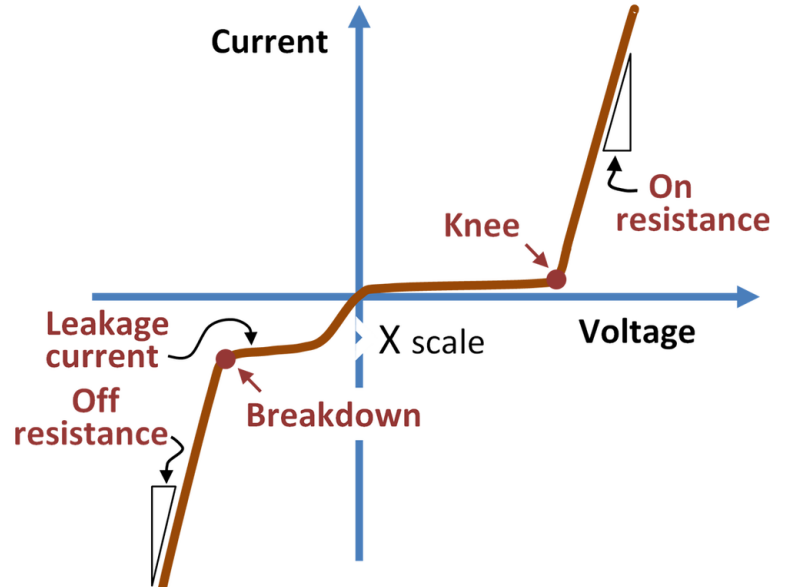
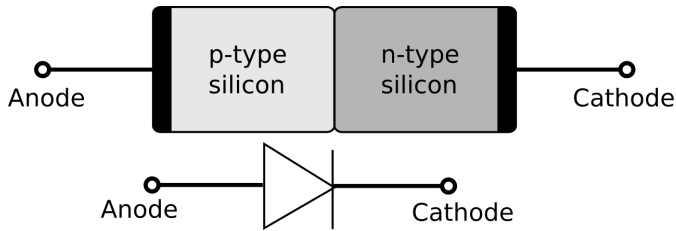


# p-n Diode

A junction made by attaching *p*- and *n*-doped semiconductors :

Widely used to insulate transistors.

Common circuit to convert ac to dc in a battery charger.



\* <http://www.wikipedia.org/>



## Exercise 3

Calculate the built-in potential of an abrupt *p-n* junction diode which is made from Silicon and has the following properties:

*p*-region: doping density of  $N_A = 2 \times 10^{21} \text{ m}^{-3}$

*n*-region: doping density of  $N_D = 1 \times 10^{21} \text{ m}^{-3}$

intrinsic concentration of electrons:

$$n_i = 1.2 \times 10^{16} \text{ m}^{-3}$$

and assume  $k_B T / q = 25 \text{ mV}$ .

